

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78475

January-10-12 9:51:57 AM

78475

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Item ID: D2915 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bushing
 Start Date: 10/01/2012 Start Qty: 80.00 ***80*** Cust Item ID:
 Required Date: 24/01/2012 Req'd Qty: 80.00 ***80*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: ST21	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(81X) SP 12-01-18

12/11/18 **(81)**

pl 12-01-18 **(81)**

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Picklist Print

January-10-12 9:52:01 AM

Page 1

Work Order ID: 78475

78475

Parent Item: D2915

D2915

Parent Item Name: Bushing

Start Date: 10/01/2012

Required Date: 24/01/2012

Start Qty: 80.00

Required Qty: 80.00

Comments: IPP C02.05.03Machined in houseNG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	82.4710	0.1292	10.88			

M303R0 750

303 Round Bar 0.750

Location

Loc Qty

Loc Code

MAT028

82.471

117328

13.242

117798

4.004

118509

4.08

119346

1.145

120145

60

rebuild

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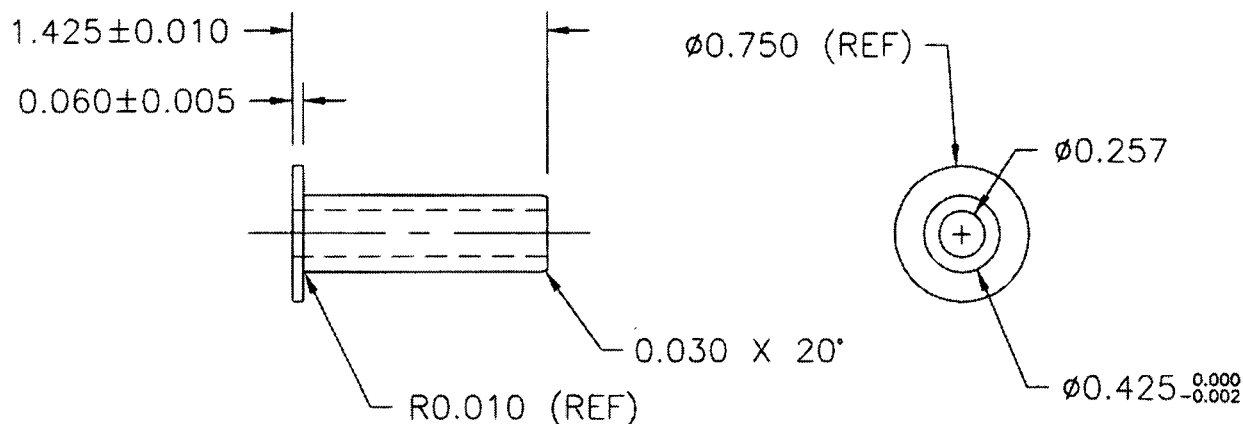
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DESIGN <i>[Signature]</i>	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2915	REV. A SHEET 1 OF 1
DATE 99.09.28		TITLE BUSHING	SCALE 1:1
A	99.09.28	NEW ISSUE	

RELEASED
99.10.04 DS



SHOWN
REF
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

NO. 78475 M.L.J
12/01/10

MATERIAL: AISI 303 - 0.75 DIA STOCK
BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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